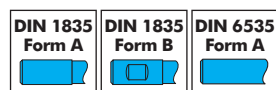
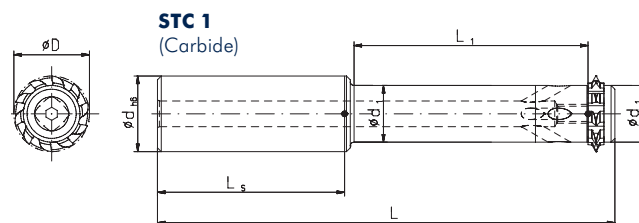
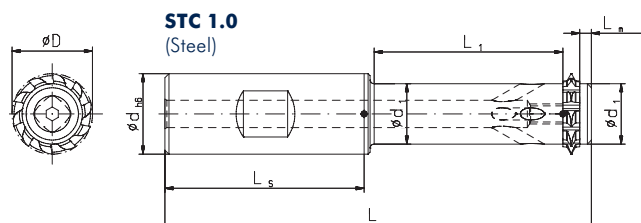


Milling System for Threads from Drill Hole Dia. 20,5 mm (≥ M 24)

- Cutting data see page 190
- Recommendation plunging movements see page 200



Complete holder
without Inserts

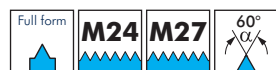
Spare Parts			
for	④ Clamping disc	② Clamping screw	Screw-driver
156500 156501 182043	159784	163852	178296

Screw torques max.
163852 SW3 6,0 Nm

Type	Shank DIN	① Order No.	d h6 mm	L mm	L ₁ mm	L _s mm	L _G mm	L _M mm	D mm	d ₁ mm	d ₂ mm	③ Thread inserts required
STC 1.0	1835 A	156500 NEW	20	106	47,9	50	–	2,9	20	15	–	1
	1835 B	156501 NEW	20	106	47,9	50	–	2,9	20	15	–	1
STC 1	6535 A	182043 NEW	20	121	62,9	50	–	2,9	20	15	–	1

Milling Inserts

- Cutting Data see page 190



Pitch mm	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
3	10	20	1,702	2,1	159757

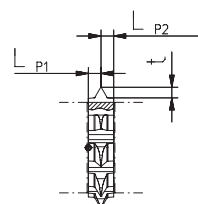


Pitch G/"	Number of teeth	D mm	t mm	LP1=LP2 mm	Thread	Order No TINAMATIC
8	10	20	1,809	2,1	1"	180331
7	10	20	2,043	2,1		156760
8	10	20	1,809	2,1	>1"	186515 NEW



Pitch mm G / °		Number of teeth	D mm	LP1=LP2 mm	Order No TINAMATIC
1-3	24-9	10	20	2,1	181817
2,5-4	10-6	10	20	2,1	181818

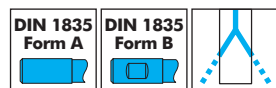
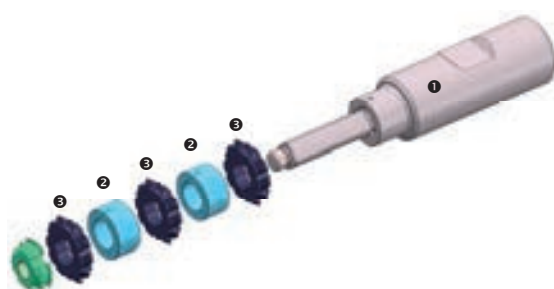
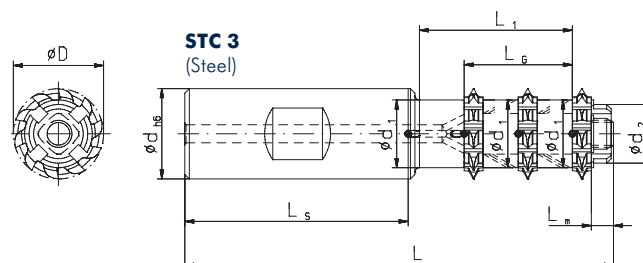
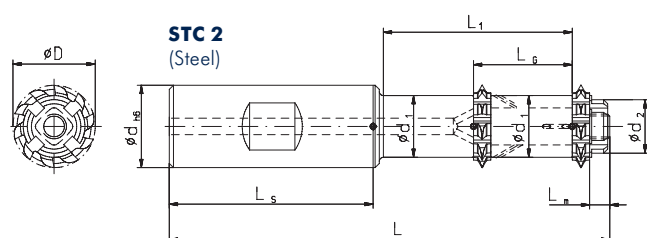
ATTENTION: Please ask for distance sleeves separately!



Milling System for Threads from Drill Hole Dia. 20,5 mm (≥ M 24)

■ Cutting data see page 190

■ Recommendation plunging movements see page 200



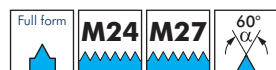
Complete holder
without inserts /
assembling wrench

	Spare Parts	Accessories
for	² Set of distance sleeves	Slotted nut Key
159876 159875	159796	185192 186814
159862 159861	159789	185192
Slotted nut torques max. 185192 11 Nm		

Type	Shank DIN	¹ Order No.	d h6 mm	L mm	L1 mm	Ls mm	LG mm	LM mm	D mm	d1 mm	d2 mm	³ Thread inserts required
STC 2	1835 A	159876	20	107	46,9	50	24	4,9	20	15	13	2
2xD	1835 B	159875	20	107	46,9	50	24	4,9	20	15	13	2
STC 3	1835 A	159862	20	95	34,9	50	12	4,9	20	15	13	3
1,5xD	1835 B	159861	20	95	34,9	50	12	4,9	20	15	13	3

Milling Inserts

■ Cutting Data see page 190



Pitch mm	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
3	10	20	1,702	2,1	159757

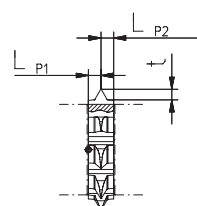


Pitch G/"	Number of teeth	D mm	t mm	LP1=LP2 mm	Thread	Order No TINAMATIC
8	10	20	1,809	2,1	1"	180331
7	10	20	2,043	2,1		156760
8	10	20	1,809	2,1	>1"	186515 NEW



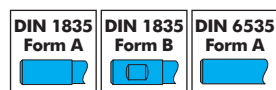
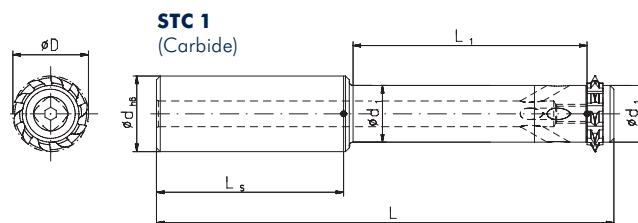
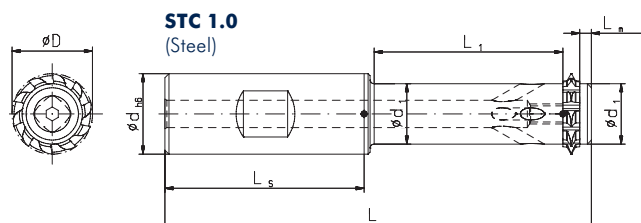
Pitch		Number of teeth	D mm	LP1 = LP2 mm	Order No
mm	G / °				TINAMATIC
1-3	24-9	10	20	2,1	181817
2,5-4	10-6	10	20	2,1	181818

ATTENTION: Please ask for distance sleeves separately!



Milling System for Threads from Drill Hole Dia. 26 mm ($\geq M30$)

- Cutting data see page 190
- Recommendation plunging movements see page 200



Complete holder
without Inserts

Spare Parts			
for	④ Clamping disc	② Clamping screw	Screw-driver
156502 156503 182042	159785	163852	178296

Screw torques max.

163852 SW3 6,0 Nm

Type	Shank DIN	① Order No.	d h6 mm	L mm	L ₁ mm	L _s mm	L _G mm	L _M mm	D mm	d ₁ mm	d ₂ mm	③ Thread inserts required
STC 1.0	1835 A	156502 NEW	20	121	62,9	50	–	2,9	24	19	–	1
	1835 B	156503 NEW	20	121	62,9	50	–	2,9	24	19	–	1
STC 1	6535 A	182042 NEW	20	141	82,9	50	–	2,9	24	19	–	1

Milling Inserts

- Cutting Data see page 190

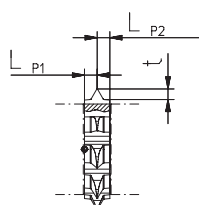


Pitch mm	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
3,5	10	24	1,982	2,1	159758



Pitch		Number of teeth	D mm	LP1 = LP2 mm	Order No
mm	G / °				TINAMATIC
1-3	24-9	10	24	2,1	181726
3-4	9-6	10	24	2,1	181730

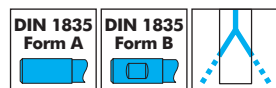
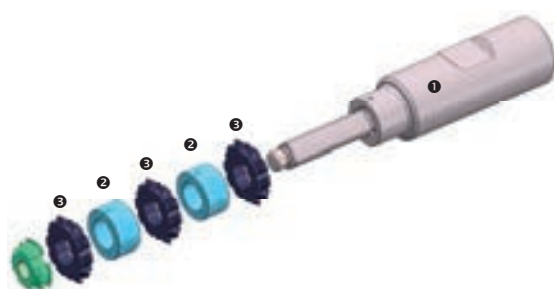
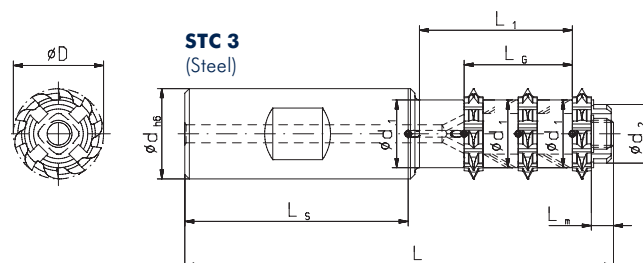
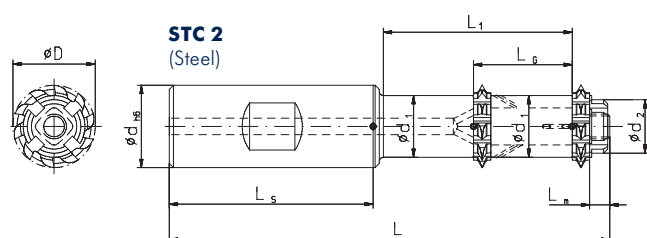
ATTENTION: Please ask for distance sleeves separately!



Milling System for Threads from Drill Hole Dia. 26 mm ($\geq M30$)

■ Cutting data see page 190

■ Recommendation plunging movements see page 200



Complete holder
without inserts /
assembling wrench

	Spare Parts	Accessories
for	² Set of distance sleeves	Slotted nut Key
159878 159878	159797	185299 186811
159864 159863	159790	185299
Slotted nut torques max. 185299 45 Nm		

Type	Shank DIN	¹ Order No.	dh6 mm	L mm	L1 mm	Ls mm	Lg mm	Lm mm	D mm	d1 mm	d2 mm	³ Thread inserts required
STC 2	1835 A	159878	20	120	59,9	50	31,5	4,9	24	19	17	2
2xD	1835 B	159877	20	120	59,9	50	31,5	4,9	24	19	17	2
STC 3	1835 A	159864	20	104	43,9	50	14	4,9	24	19	17	3
1,5xD	1835 B	159863	20	104	43,9	50	14	4,9	24	19	17	3

Milling Inserts

■ Cutting Data see page 190

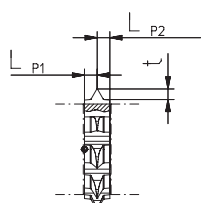


Pitch mm	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
3,5	10	24	1,982	2,1	159758



Pitch mm	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
1-3	24-9	10	24	2,1	181726
3-4	9-6	10	24	2,1	181730

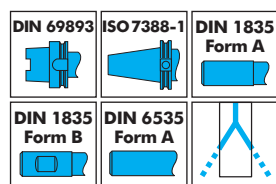
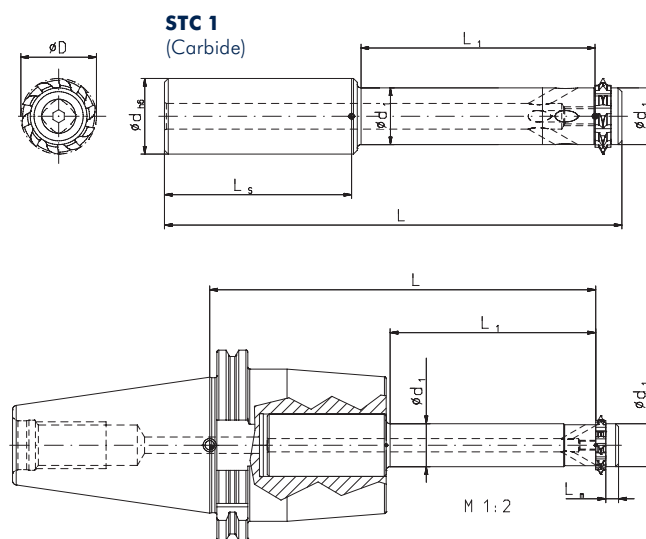
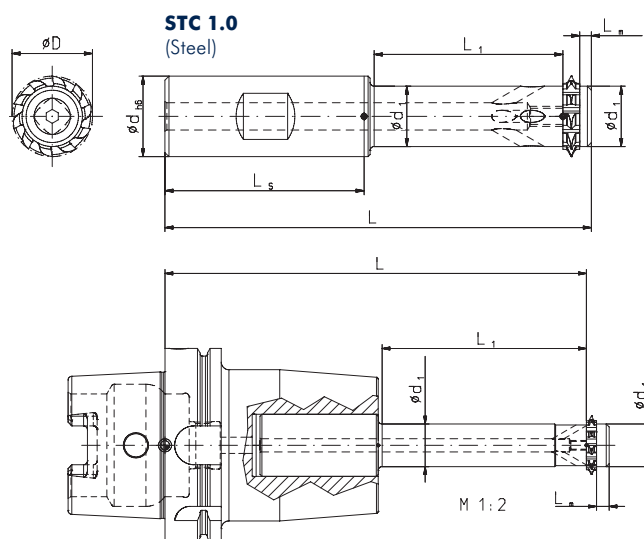
ATTENTION: Please ask for distance sleeves separately!



Milling System for Threads from Drill Hole Dia. 30 mm ($\geq M36$)

■ Cutting data see page 190

■ Recommendation plunging movements see page 200



Complete holder
without Inserts

Spare Parts			
for	④ Clamping disc	② Clamping screw	Screw-driver
156504 156505 160178 156489 156490	159786	114402	178640

Screw torques max.

114402 SW6 24,5 Nm

Type	Shank DIN	① Order No.	d h6 mm	L mm	L ₁ mm	L _S mm	L _G mm	L _M mm	D mm	d ₁ mm	d ₂ mm	③ Thread inserts required
STC 1.0	1835 A	156504 NEW	32	145,1	72,4	60	–	6,5	30	22	–	1
	1835 B	156505 NEW	32	145,1	72,4	60	–	6,5	30	22	–	1
STC 1 3xD	6535 A	160178	32	180,1	107,4	60	–	6,5	30	22	–	1
	HSK 100	156489	–	229,1	107,4	110	–	6,5	30	22	–	1
	SK 50	156490	–	209,1	107,4	90	–	6,5	30	22	–	1

Milling Inserts

■ Cutting Data see page 190



Pitch mm	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
4	10	10	2,263	2,6	159759

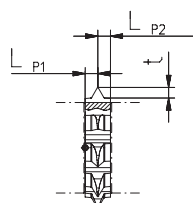


Pitch G/"	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
6	10	28	2,454	2,6	156761



Pitch		Number of teeth	D mm	LP1=LP2 mm	Order No
mm	G / °				TINAMATIC
1-3	24-9	10	30	2,6	181732
3-6	9-4	10	30	2,6	181733

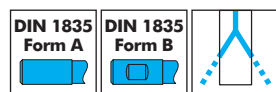
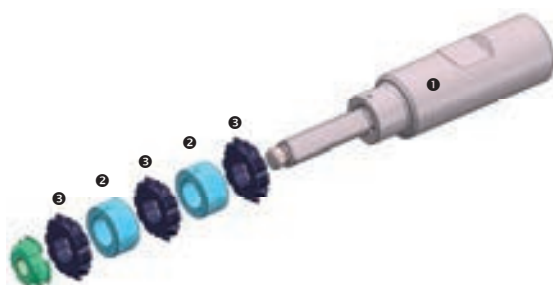
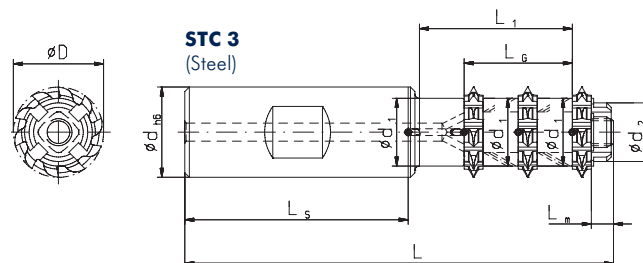
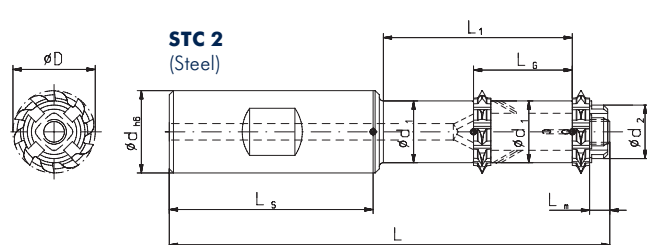
ATTENTION: Please ask for distance sleeves separately!



Milling System for Threads from Drill Hole Dia. 30 mm ($\geq M36$)

■ Cutting data see page 190

■ Recommendation plunging movements see page 200



Complete holder
without inserts /
assembling wrench

	Spare Parts	Accessories
for	² Set of distance sleeves	Slotted nut Key
159880 159879	159798	186195 186813
159866 159865	159791	186195

Slotted nut torques max.
185195 55 Nm

Type	Shank DIN	¹ Order No.	d h6 mm	L mm	L1 mm	Ls mm	Lg mm	Lm mm	D mm	d1 mm	d2 mm	³ Thread inserts required
STC 2 2xD	1835 A	159880	32	144	70,8	60	36	6,0	30	22	20	2
	1835 B	159879	32	144	70,8	60	36	6,0	30	22	20	2
STC 3 1,5xD	1835 A	159866	32	126	52,8	60	16	6,0	30	22	20	3
	1835 B	159865	32	126	52,8	60	16	6,0	30	22	20	3

Milling Inserts

■ Cutting Data see page 190



Pitch mm	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
4	10	10	2,263	2,6	159759

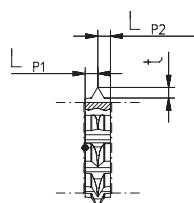


Pitch G/"	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
6	10	28	2,454	2,6	156761



Pitch mm	Number of teeth	D mm	LP1=LP2 mm	Order No TINAMATIC
1-3	24-9	10	2,6	181732
3-6	9-4	10	2,6	181733

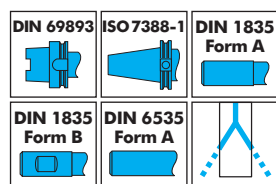
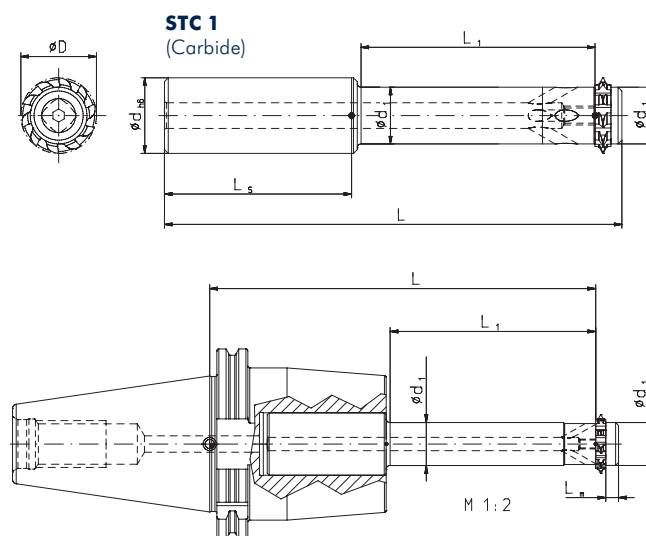
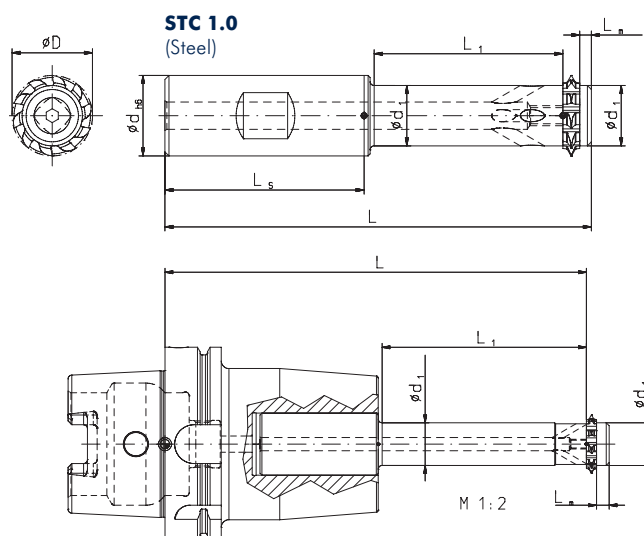
ATTENTION: Please ask for distance sleeves separately!



Milling System for Threads from Drill Hole Dia. 37 mm ($\geq M42$)

■ Cutting data see page 190

■ Recommendation plunging movements see page 200



Complete holder without Inserts

Spare Parts			
for	④ Clamping disc	② Clamping screw	Screw-driver
156506 156507 160179 156487 156488	159787	114523	178640

Screw torques max.

114523 SW6 24,5 Nm

Type	Shank DIN	① Order No.	d h6 mm	L mm	L ₁ mm	L ₅ mm	L _G mm	L _M mm	D mm	d ₁ mm	d ₂ mm	③ Thread inserts required
STC 1.0	1835 A	156506 NEW	32	170,85	97,15	60	–	7,0	36	30	–	1
	1835 B	156507 NEW	32	170,85	97,15	60	–	7,0	36	30	–	1
STC 1 3xD	6535 A	160179	32	200,9	127,15	60	–	7,0	36	30	–	1
	HSK 100	156487	–	249,4	127,15	110	–	7,0	36	30	–	1
	SK 50	156488	–	229,8	127,15	90	–	7,0	36	30	–	1

Milling Inserts

■ Cutting Data see page 190



Pitch mm	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
4,5	10	36	2,553	2,85	159760

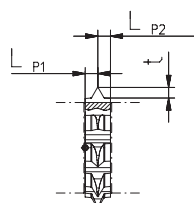


Pitch G/"	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
5	10	36	2,979	2,85	156762



Pitch		Number of teeth	D mm	LP1=LP2 mm	Order No
mm	G / °				TINAMATIC
1-3	24-9	10	36	2,85	182040
3-4	9-6	10	36	2,85	182041

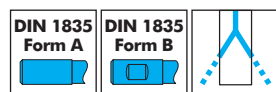
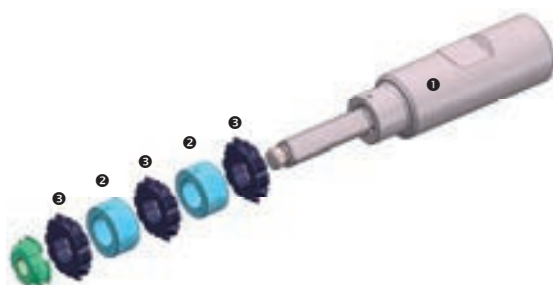
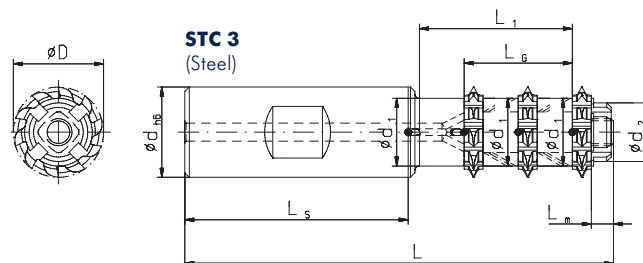
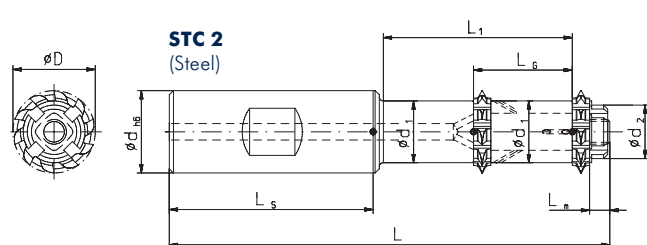
ATTENTION: Please ask for distance sleeves separately!



Milling System for Threads from Drill Hole Dia. 37 mm ($\geq M42$)

■ Cutting data see page 190

■ Recommendation plunging movements see page 200



Complete holder
without inserts /
assembling wrench

	Spare Parts	Accessories
for	² Set of distance sleeves	Slotted nut Key
159882 159881	159799	186195 186813
159868 159867	159792	186195

Slotted nut torques max.
185195 55 Nm

Type	Shank DIN	¹ Order No.	d h6 mm	L mm	L1 mm	Ls mm	Lg mm	Lm mm	D mm	d1 mm	d2 mm	³ Thread inserts required
STC2 2xD	1835 A	159882	32	158	85,15	60	40,5	6,15	36	30	20	2
	1835 B	159881	32	158	85,15	60	40,5	6,15	36	30	20	2
STC 3 1,5xD	1835 A	159868	32	137	45	60	22,5	6,15	36	30	20	3
	1835 B	159867	32	137	45	60	22,5	6,15	36	30	20	3

Milling Inserts

■ Cutting Data see page 190



Pitch mm	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
4,5	10	36	2,553	2,85	159760

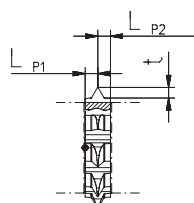


Pitch G /"	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
5	10	36	2,979	2,85	156762



Pitch		Number of teeth	D mm	LP1=LP2 mm	Order No
mm	G / °				TINAMATIC
1-3	24-9	10	36	2,85	182040
3-4	9-6	10	36	2,85	182041

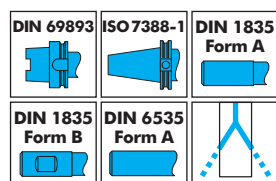
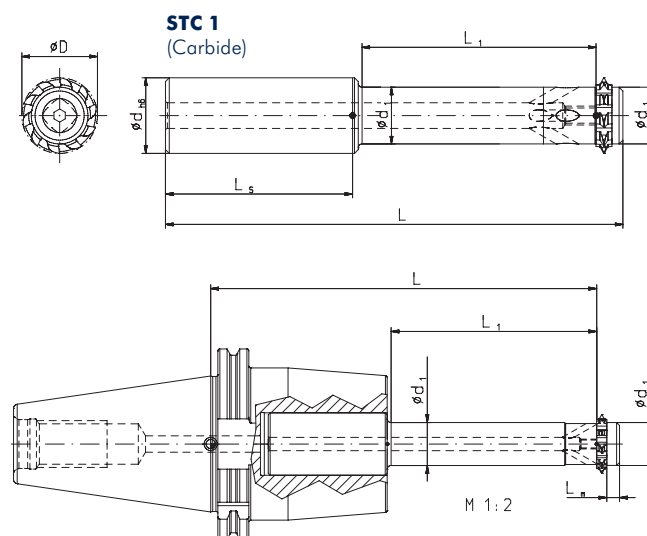
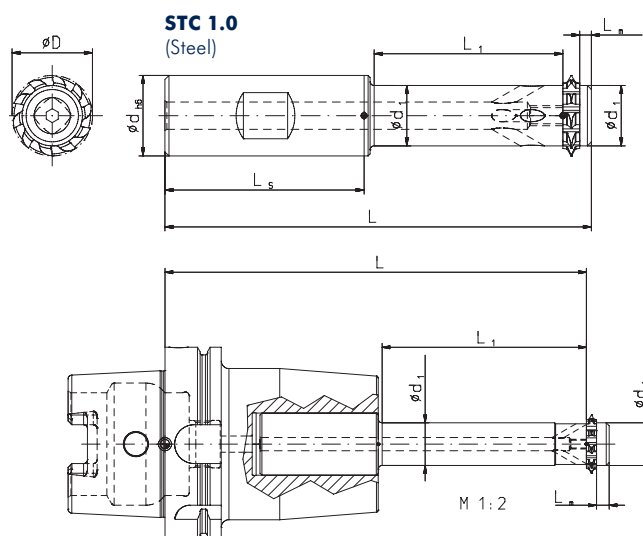
ATTENTION: Please ask for distance sleeves separately!



Milling System for Threads from Drill Hole Dia. 42,6 mm (≥ M48)

■ Cutting data see page 190

■ Recommendation plunging movements see page 200



Complete holder
without Inserts

Spare Parts			
for	④ Clamping disc	② Clamping screw	Screw-driver
156508 156509 160180 156486 156485	159788	114503	178640
		114523	

Screw torques max.
SW6 24,5 Nm

Type	Shank DIN	① Order No.	d h6 mm	L mm	L ₁ mm	L ₅ mm	L _G mm	L _M mm	D mm	d ₁ mm	d ₂ mm	③ Thread inserts required
STC 1.0	1835 A	156508 NEW	32	201	126,9	60	–	7,0	40	32	–	1
	1835 B	156509 NEW	32	201	126,9	60	–	7,0	40	32	–	1
STC 1 3xD	6535 A	160180	32	221,1	147,9	60	–	7,0	40	32	–	1
	HSK 100	156486	–	270	146,9	110	–	7,0	40	32	–	1
	SK 50	156485	–	250	146,9	90	–	7,0	40	32	–	1

Milling Inserts

■ Cutting Data see page 190

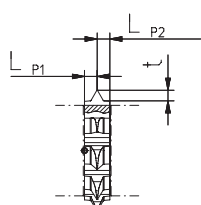


Pitch mm	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
5	10	40	2,836	3,1	159761



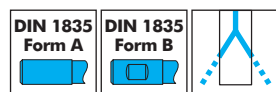
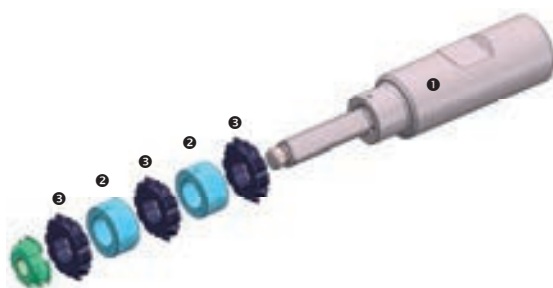
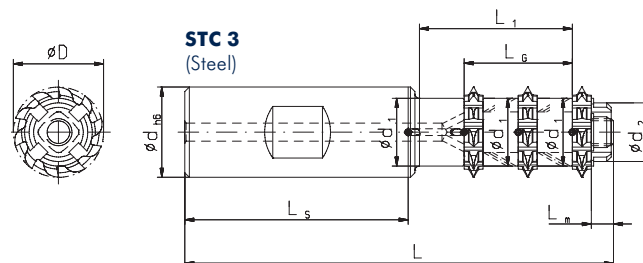
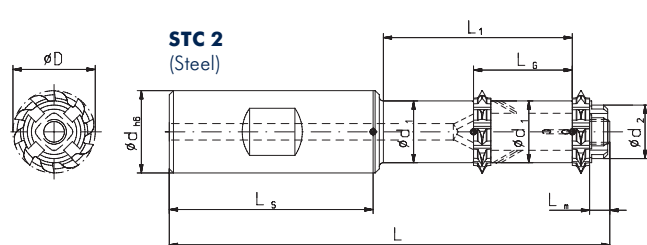
Pitch		Number of teeth	D mm	LP1=LP2 mm	Order No
mm	G /"				TINAMATIC
1-3	24-9	10	40	3,1	159836
3-6	9-4	10	40	3,1	180440

ATTENTION: Please ask for distance sleeves separately!



Milling System for Threads from Drill Hole Dia. 42,6 mm (≥ M48)

- Cutting data see page 190
- Recommendation plunging movements see page 200



Complete holder
without inserts /
assembling wrench

	Spare Parts	Accessories
for	² Set of distance sleeves	Slotted nut Key
159884 159883	159801	186145 186819
159870 159869	159793	186145

Slotted nut torques max.
186145 110 Nm

Type	Shank DIN	¹ Order No.	dh6 mm	L mm	L1 mm	Ls mm	Lg mm	Lm mm	D mm	d1 mm	d2 mm	³ Thread inserts required
STC 2 2xD	1835 A	159884	32	170	95,3	60	50	6,5	40	32	30	2
	1835 B	159883	32	170	95,3	60	50	6,5	40	32	30	2
STC 3 1,5xD	1835 A	159870	32	147	72,3	60	25	6,5	40	32	30	3
	1835 B	159869	32	147	72,3	60	25	6,5	40	32	30	3

Milling Inserts

- Cutting Data see page 190

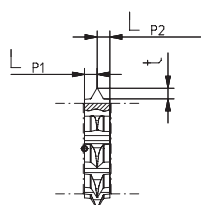


Pitch mm	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
5	10	40	2,836	3,1	159761



Pitch mm	Number of teeth	D mm	LP1=LP2 mm	Order No TINAMATIC
1-3	24-9	40	3,1	159836
3-6	9-4	40	3,1	180440

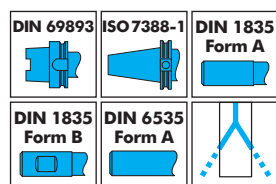
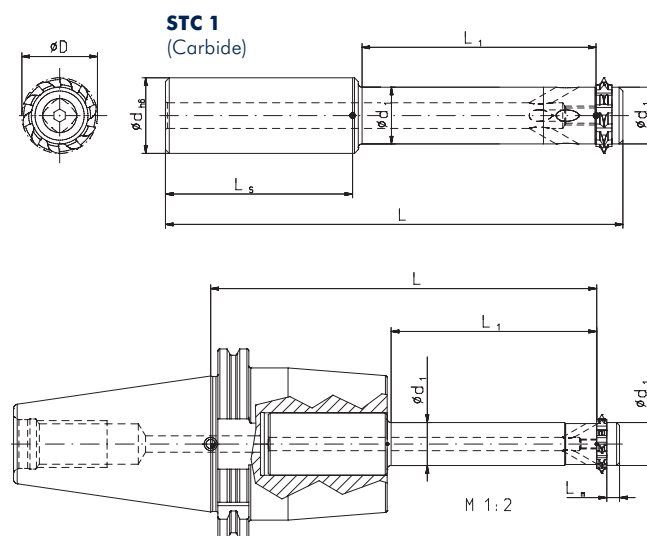
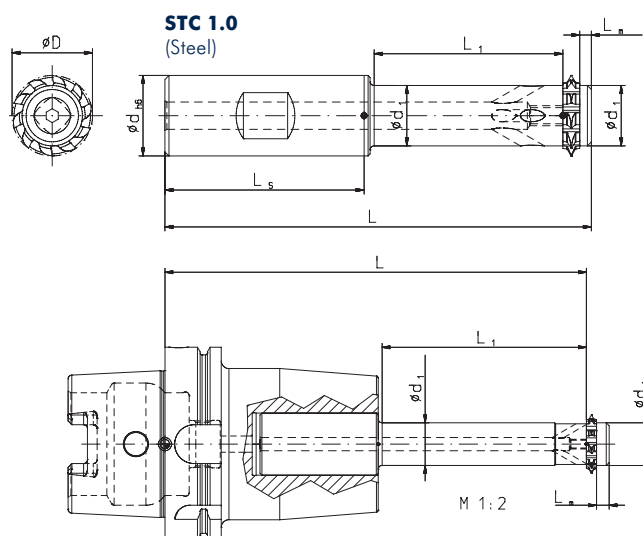
ATTENTION: Please ask for distance sleeves separately!



Milling System for Threads from Drill Hole Dia. 50 mm ($\geq M56$)

■ Cutting data see page 190

■ Recommendation plunging movements see page 200



Complete holder
without Inserts

Spare Parts			
for	④ Clamping disc	② Clamping screw	Screw-driver
156508 156509 160180 156486 156485	159786	114503	178640
		114523	
Screw torques max. SW6 24,5 Nm			

Type	Shank DIN	① Order No.	d h6 mm	L mm	L ₁ mm	L _s mm	L _G mm	L _M mm	D mm	d ₁ mm	d ₂ mm	③ Thread inserts required
STC 1.0	1835 A	156508 NEW	32	201	126,9	60	–	7	40	32	–	7
	1835 B	156509 NEW	32	201	126,9	60	–	7	40	32	–	7
STC 1 3xD	6535 A	160180	32	221,1	147,9	60	–	7	40	32	–	7
	HSK 100	156486	–	270	146,9	110	–	7	40	32	–	7
	SK 50	156485	–	250	146,9	90	–	7	40	32	–	7

Milling Inserts

■ Cutting Data see page 190

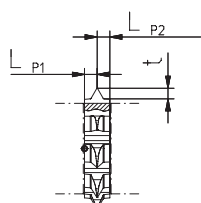


Pitch mm	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
5,5	10	40	3,106	3,1	159762



Pitch		Number of teeth	D mm	LP1=LP2 mm	Order No
mm	G / °				TINAMATIC
1-3	24-9	10	40	3,1	159836
3-6	9-4	10	40	3,1	180440

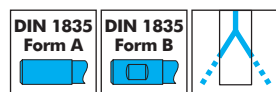
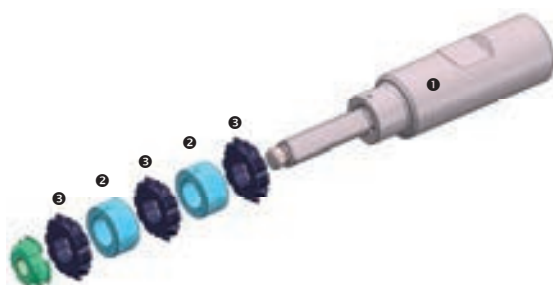
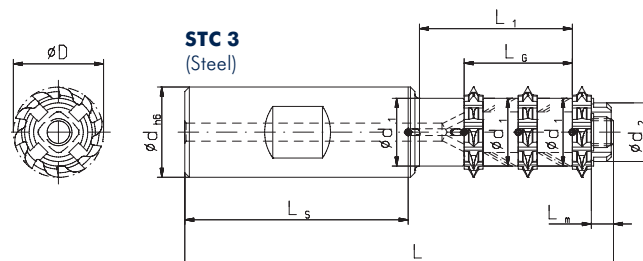
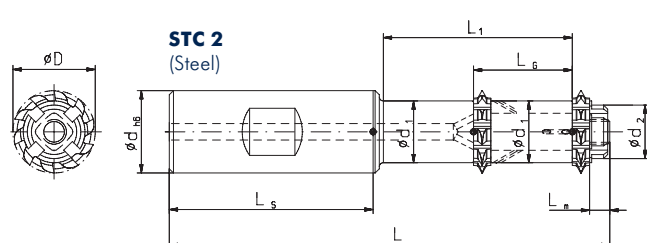
ATTENTION: Please ask for distance sleeves separately!



Milling System for Threads from Drill Hole Dia. 50 mm ($\geq M56$)

■ Cutting data see page 190

■ Recommendation plunging movements see page 200



Complete holder
without inserts /
assembling wrench

	Spare Parts		Accessories
for	2 Set of distance sleeves	Slotted nut	Key
159886 159885	159798	186145	186819
159872 159871	159791	186145	

Slotted nut torques max.
186145 110 Nm

Type	Shank DIN	1 Order No.	dh6 mm	L mm	L1 mm	Ls mm	Lg mm	Lm mm	D mm	d1 mm	d2 mm	3 Thread inserts required
STC 2 2xD	1835 A	159886	32	186	111,3	60	55,0	6,5	40	32	30	2
	1835 B	159885	32	186	111,3	60	55,0	6,5	40	32	30	2
STC 3 1,5xD	1835 A	159872	32	158	83,3	60	27,5	6,5	40	32	30	3
	1835 B	159871	32	158	83,3	60	27,5	6,5	40	32	30	3

Milling Inserts

■ Cutting Data see page 190

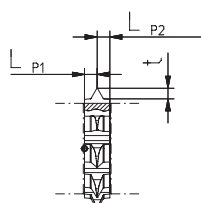


Pitch mm	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
5,5	10	40	3,106	3,1	159762



Pitch mm	Number of teeth	D mm	LP1=LP2 mm	Order No TINAMATIC
1-3	24-9	40	3,1	159836
3-6	9-4	40	3,1	180440

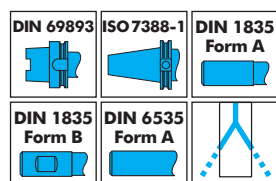
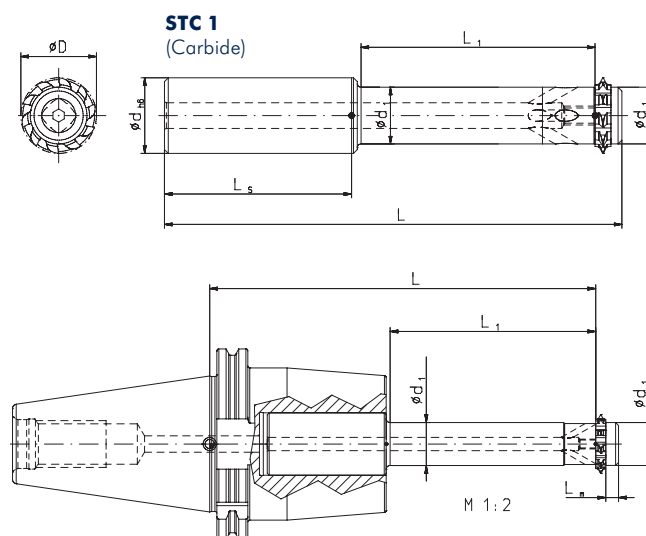
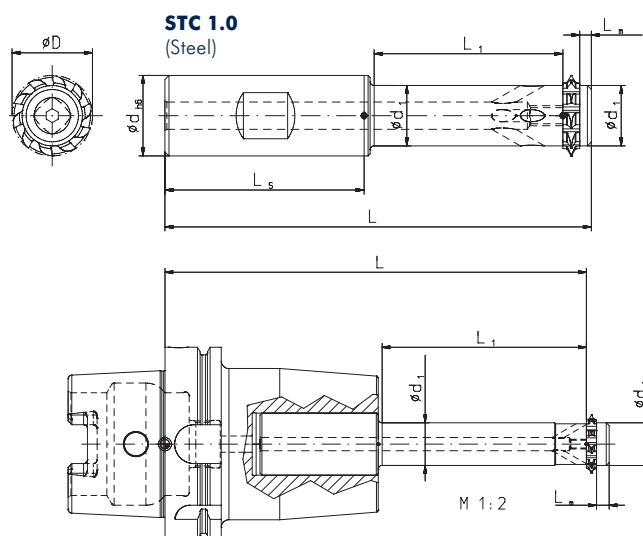
ATTENTION: Please ask for distance sleeves separately!



Milling System for Threads from Drill Hole Dia. 57,5 mm (≥ M 64)

■ Cutting data see page 190

■ Recommendation plunging movements see page 200



Complete holder
without Inserts

Spare Parts			
for	④ Clamping disc	② Clamping screw	Screw-driver
156508 156509 160180 156486 156485	159788	114503	178640
		114523	

Screw torques max.
SW6 24,5 Nm

Type	Shank DIN	① Order No.	d h6 mm	L mm	L ₁ mm	L _s mm	L _G mm	L _M mm	D mm	d ₁ mm	d ₂ mm	③ Thread inserts required
STC 1.0	1835 A	156508 NEW	32	201	126,9	60	–	7,0	40	32	–	1
	1835 B	156509 NEW	32	201	126,9	60	–	7,0	40	32	–	1
STC 1 3xD	6535 A	160180	32	221,1	147,9	60	–	7,0	40	32	–	1
	HSK 100	156486	–	270	146,9	110	–	7,0	40	32	–	1
	SK 50	156485	–	250	146,9	90	–	7,0	40	32	–	1

Milling Inserts

■ Cutting Data see page 190

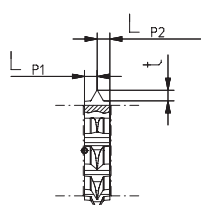


Pitch mm	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
6	10	40	3,415	3,1	159763



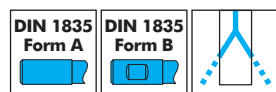
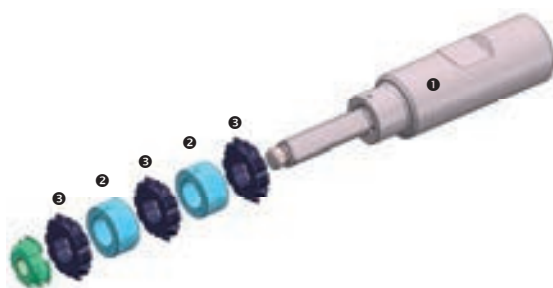
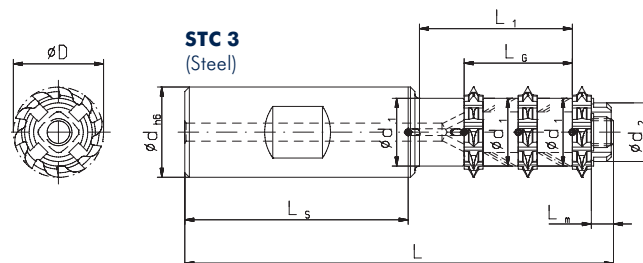
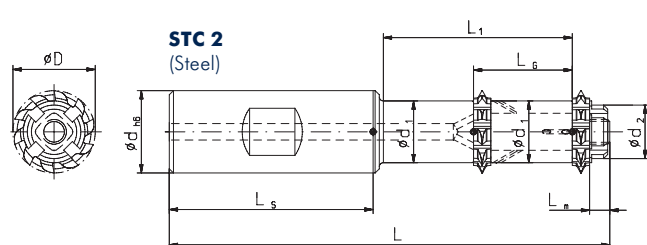
Pitch		Number of teeth	D mm	LP1=LP2 mm	Order No
mm	G /"				TINAMATIC
1-3	24-9	10	40	3,1	159836
3-6	9-4	10	40	3,1	180440

ATTENTION: Please ask for distance sleeves separately!



Milling System for Threads from Drill Hole Dia. 57,5 mm (≥ M64)

- Cutting data see page 190
- Recommendation plunging movements see page 200



Complete holder
without inserts /
assembling wrench

	Spare Parts	Accessories
for	² Set of distance sleeves	Slotted nut Key
159888 159887	159803	186145 186819
159874 159873	159795	186145

Slotted nut torques max.
186145 110 Nm

Type	Shank DIN	¹ Order No.	dh6 mm	L mm	L1 mm	L5 mm	L6 mm	LM mm	D mm	d1 mm	d2 mm	³ Thread inserts required
STC 2 2xD	1835 A	159888	32	202	127,3	60	66	6,5	40	32	30	2
	1835 B	159887	32	202	127,3	60	66	6,5	40	32	30	2
STC 3 1,5xD	1835 A	159874	32	170	95,3	60	30	6,5	40	32	30	3
	1835 B	159873	32	170	95,3	60	30	6,5	40	32	30	3

Milling Inserts

- Cutting Data see page 190

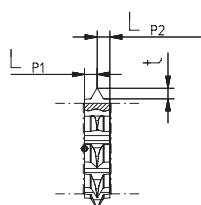


Pitch mm	Number of teeth	D mm	t mm	LP1=LP2 mm	Order No TINAMATIC
6	10	40	3,415	3,1	159763



Pitch mm	Number of teeth	D mm	LP1=LP2 mm	Order No TINAMATIC
1-3	24-9	40	3,1	159836
3-6	9-4	40	3,1	180440

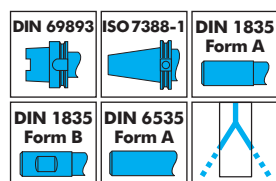
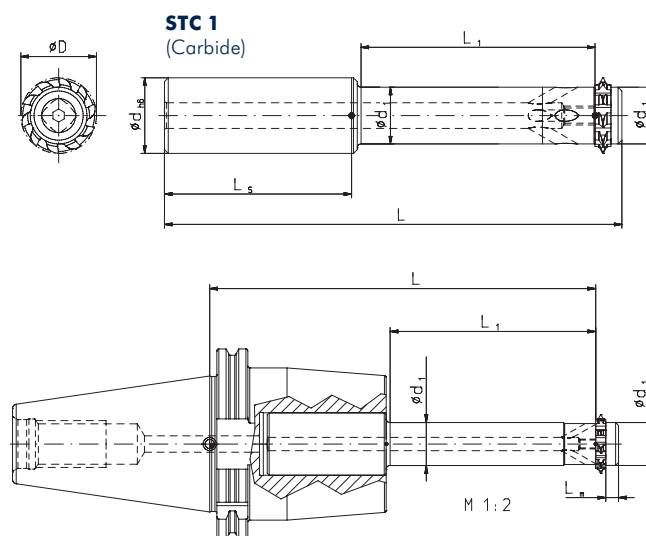
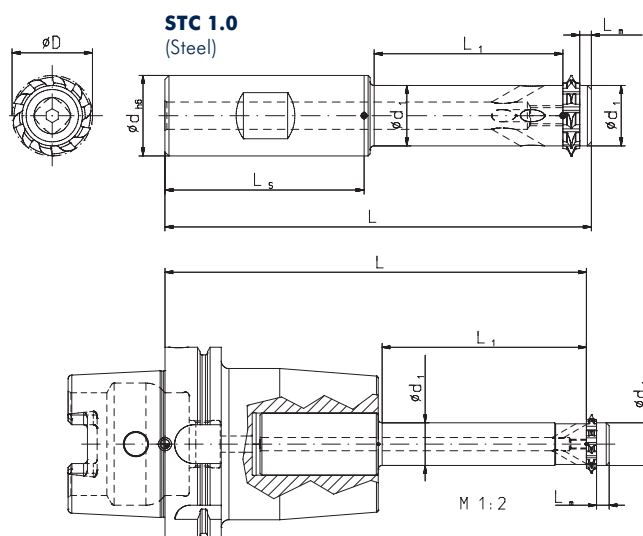
ATTENTION: Please ask for distance sleeves separately!



Milling System for Threads from Drill Hole Dia. 60 mm ($\geq M64$)

■ Cutting data see page 190

■ Recommendation plunging movements see page 200



Complete holder
without Inserts

Spare Parts			
for	4 Clamping disc	2 Clamping screw	Screw-driver
156510 156511 182044 182715 182716	159788	114523	178640

Screw torques max.
SW6 24,5 Nm

Type	Shank DIN	1 Order No.	d h6 mm	L mm	L1 mm	L5 mm	LG mm	LM mm	D mm	d1 mm	d2 mm	3 Thread inserts required
STC 1.0	1835 A	156510 NEW	40	232	146,4	70	–	7,4	50	39	–	1
	1835 B	156511 NEW	40	232	146,4	70	–	7,4	50	39	–	1
STC 1 3xD	6535 A	182044 NEW	40	299	196,4	88	–	7,4	50	39	–	1
	HSK 100	182715 NEW	–	351	196,4	140	–	7,4	50	39	–	1
	SK 50	182716 NEW	–	311	196,4	100	–	7,4	50	39	–	1

Milling Inserts

■ Cutting Data see page 190



Pitch mm	G / °	Number of teeth	D mm	LP1=LP2 mm	Order No TINAMATIC
1-3	24-9	12	50	3,6	181735
3-6	9-4	12	50	3,6	181736
5-8	6-3	12	50	3,6	181737

